

WHAT IS CLAIMED IS:

1. A positive active material for rechargeable lithium batteries, the positive active material comprising:
  - an active material component processed from a manganese-based compound, the manganese-based compound being selected from the group consisting of  $\text{Li}_x\text{MnO}_2$ ,  $\text{Li}_x\text{MnF}_2$ ,  $\text{Li}_x\text{MnS}_2$ ,  $\text{Li}_x\text{MnO}_{2-z}\text{F}_z$ ,  $\text{Li}_x\text{MnO}_{2-z}\text{S}_z$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{O}_2$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{F}_2$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{S}_2$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{O}_{2-z}\text{F}_z$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{O}_{2-z}\text{S}_z$ ,  $\text{Li}_x\text{Mn}_2\text{O}_4$ ,  $\text{Li}_x\text{Mn}_2\text{F}_4$ ,  $\text{Li}_x\text{Mn}_2\text{S}_4$ ,  $\text{Li}_x\text{Mn}_2\text{O}_{4-z}\text{F}_z$ ,  $\text{Li}_x\text{Mn}_2\text{O}_{4-z}\text{S}_z$ ,  $\text{Li}_x\text{Mn}_{2-y}\text{M}_y\text{O}_4$ ,  $\text{Li}_x\text{Mn}_{2-y}\text{M}_y\text{F}_4$ ,  $\text{Li}_x\text{Mn}_{2-y}\text{M}_y\text{S}_4$ ,  $\text{Li}_x\text{Mn}_{2-y}\text{M}_y\text{O}_{4-z}\text{F}_z$ , and  $\text{Li}_x\text{Mn}_{2-y}\text{M}_y\text{O}_{4-z}\text{S}_z$  where  $0 < x \leq 1.5$ ,  $0.05 \leq y \leq 0.3$ ,  $z \leq 1.0$  and  $\text{M}$  is selected from the group consisting of Al, Co, Cr, Mg, Fe and La; and a metallic oxide coated on the active material component.
2. The positive active material of claim 1 wherein the metallic oxide has a metal component selected from the group consisting of Si, Mg, Ti and Al.
3. The positive active material of claim 1 wherein the metallic oxide has a thickness ranged from 1 to 100nm.
4. The positive active material of claim 1 wherein the metallic oxide has a 0.1 to 10 weight percent of metal component.
5. A method of preparing a positive active material for rechargeable lithium batteries, the method comprising the steps of:
  - obtaining a powder from a source material, the source material being selected from the group consisting of  $\text{Li}_x\text{MnO}_2$ ,  $\text{Li}_x\text{MnF}_2$ ,  $\text{Li}_x\text{MnS}_2$ ,  $\text{Li}_x\text{MnO}_{2-z}\text{F}_z$ ,  $\text{Li}_x\text{MnO}_{2-z}\text{S}_z$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{O}_2$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{F}_2$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{S}_2$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{O}_{2-z}\text{F}_z$ ,  $\text{Li}_x\text{Mn}_{1-y}\text{M}_y\text{O}_{2-z}\text{S}_z$

$yM_yO_{2-z}S_z$ ,  $Li_xMn_2O_4$ ,  $Li_xMn_2F_4$ ,  $Li_xMn_2S_4$ ,  $Li_xMn_2O_{4-z}F_z$ ,  $Li_xMn_2O_{4-z}S_z$ ,  $Li_xMn_{2-y}M_yO_4$ ,

$Li_xMn_{2-y}M_yF_4$ ,  $Li_xMn_{2-y}M_yS_4$ ,  $Li_xMn_{2-y}M_yO_{4-z}F_z$ , and  $Li_xMn_{2-y}M_yO_{4-z}S_z$  where  $0 < x \leq 1.5$ ,

$0.05 \leq y \leq 0.3$ ,  $z \leq 1.0$  and M is selected from the group consisting of Al, Co, Cr, Mg,

Fe and La;

coating the powder with a metallic alkoxide solution to make an alkoxide-coated powder; and

heat-treating the metallic alkoxide-coated powder such that the metallic alkoxide-coated powder is changed into a metallic oxide-coated powder.

6. The method of claim 5 wherein the metallic alkoxide solution is selected from the group consisting of Si-alkoxide, Mg-alkoxide, Ti-alkoxide and Al-alkoxide.

7. The method of claim 5 wherein the metallic alkoxide solution contains a 1 to 50 weight percent of metal component.

8. The method of claim 5 wherein the heat-treating step is performed at temperatures ranged from 200 to 1000°C for 1 to 20 hours.